



**Office of Deputy Registrar (Purchase)**  
**Indian Institute of Science (IISc)**  
**Bangalore – 560012**  
(<https://www.iisc.ac.in>)

**CORRIGENDUM-1**

No.: IISc/Purchase/CDC/2020/13/Corr-1 Date: 5<sup>th</sup> August 2020

Ref. Tender No: IISc/Purchase/CDC/2020/13, Dated 27<sup>th</sup> July 2020

CPPP Tender ID: 2020\_IISC\_573893\_1

**NOTICE INVITING TENDER**

in e-Tender mode only on the  
Central Public Procurement Portal (CPPP) of the Govt. of India  
under the two-cover bid system

*for*

**Supply and Installation of  
3-Axis CNC Machine at IISc - Challakere Campus**

Tender No: IISc/Purchase/CDC/2020/13

Date: 27<sup>th</sup> July 2020

**Contact Details for this tender:**

Chair

Challakere Empowered Committee  
Challakere Development Centre Office  
Indian Institute of Science  
Bangalore 560012

**Email: [bgm@iisc.ac.in](mailto:bgm@iisc.ac.in)**

**Online Tender Submission website:**

<https://eprocure.gov.in/eprocure/app>

**CORRIGENDUM-1****Tender Ref. No.: IISc/Purchase/CDC/2020/13, Dated 27<sup>th</sup> July 2020**

Indian Institute of Science, Bangalore has issued a Notice Inviting Tender (Tender no. IISc/Purchase/CDC/2020/13, Dated 27th July 2020, CPPP Tender ID: 2020\_IISC\_573893\_1) for Supply and Installation of 3-Axis CNC Machine at IISc - Challakere Campus, Indian Institute of Science. In this tender, based on the pre-bid queries, the Purchase Committee has decided certain amendment in the technical specifications:

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1. Following are changes / revisions in the existing content / technical specifications of the NIT: -

<b>Sl. No.</b>	<b>Reference in the NIT</b>	<b>Existing Content in the NIT</b>	<b>Revised / Amended Content (Now READ AS)</b>
1.	Page – 3, B.3.3.	Z-Axis(Nominal) – 620 mm	Z-Axis(Nominal) – 600 mm
2.	Page – 4, B.7.3	Rapid Traverse – 35 m/min (or) better	Rapid Traverse- 25 to 35 m/min
3.	Page – 4, B.8.2	Speed Range – 14000 rpm (Infinitely variable)	B.8.2- Speed Range- 12,000 rpm - 14,000 rpm (infinitely variable)
4.	Page – 4, B.9.1	Controller – Fanuc or Siemens 840D	Controller - Latest FANUC or Siemens

2. Following are additions along-with the existing content / technical specifications of the NIT: -

<b>Sl. No.</b>	<b>Reference in the NIT</b>	<b>Additions</b>
1.	Page – 5, <u>Under point: B.9.3 (Programming)</u>	B.9.3.10- Import of data from CAD systems in various formats: STL, STEP, IGES & DXF formats.
2.	Page – 6, <u>Under point: B.15 (Safety features/ machine guarding)</u>	B.15.5 - Power failure module - To avoid Z Axis drop off during power failure. Prevention of damage to tooling, work piece and the machine.
		B.15.6- UPS for CNC system.

3. All other terms & conditions and rest of the contents / technical specifications of the Notice Inviting Tender (NIT) will remain unchanged. This corrigendum forms an integral part of the NIT. The bidders are required to submit a copy of the NIT and this corrigendum (duly sealed and signed of the bidder on all pages) as an annexure with their Technical Bid. All bids must be submitted through e-tender mode only via CPPP.
4. Bidders may regularly visit websites [www.iisc.ac.in](http://www.iisc.ac.in) and <https://eprocure.gov.in/eprocure/app> for any further details with regard to this tender.
5. All query / correspondence regarding this tender should be addressed to “The Chair, Challakere Empowered Committee, Challakere Development Centre Office, Indian Institute of Science, Bangalore – 560012, India” (Email ID: [bgm@iisc.ac.in](mailto:bgm@iisc.ac.in)) only. Query / correspondence addressed to any other official / authority of IISc will not be entertained.

Chair  
Challakere Empowered Committee