Tender Notification for the procurement of **Powder for additive manufacturing by a direct metal deposition process at IISc (Last date for Submission of Tenders : 15th July 2020)**

Quotations may be sent by email to : dbanerjee@.iisc.ac.in

Dear Sir/Madam,

Kindly send your best quotation for the following item on CIF, Bangalore basis. Your quotation should reach us, duly signed on or before 1700hrs. 15th July 2020

| ITEM | SPECIFICATION Qty | | | | | | | | | | Cost |
|---------------|---|-----|------|------|-------|-------|------|------|-------|------|------|
| Materials | C | Si | Mn | Ni | Р | S | Cr | Mo | V | | |
| Designation | 0.18-0.24 | max | 0.4- | 0.3- | max | max | 11- | 0.8- | 0.25- | 50Kg | |
| - | 0.18-0.24 | 0.5 | 0.4- | 0.3- | 0.025 | 0.015 | 12.5 | 1.2 | 0.25- | _ | |
| X22CrMoV 12-1 | Balance: Fe All element in wt % | | | | | | | | | | |
| | Supplier will report B, H, N, O, Ti | | | | | | | | | | |
| | Sampling method as per ASTM B215 Spherical powder in the size range 45-105 microns | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | Supplier will report particle size distribution analysis per ASTM B822 | | | | | | | | | | |
| | | | | | | | | | | | |
| | Supplier will report sieve as per ASTM B214 | | | | | | | | | | |
| | | | | | | | | | | | |
| | Supplier will report Hall Flow as per ASTM B213 | | | | | | | | | | |
| | | | | | | | | | | | |
| | Packaging will ensure environmental protection and protection from any other | | | | | | | | | | |
| | contamination | | | | | | | | | | |
| | Sumpliar will provide brief description of the process used to menufacture the | | | | | | | | | | |
| | Supplier will provide brief description of the process used to manufacture the | | | | | | | | | | |
| | powder | | | | | | | | | | |

Terms and Conditions:-

- 1. The Price bid must offer CIF Bangalore prices.
- 2. Order will be placed on lowest bid.

The Tender Documents can be sent at the following address:

Prof. Dipankar Banerjee Materials Engineering Department, Indian Institute of Science, Bangalore-560012